

## Brushed Finish Fabrication Technical Bulletin

*This technical bulletin points out the unique properties and fabrication techniques that are recommended for the following colors: **Brushed Salt, Brushed Cement, and Brushed Concrete.***

### Overview

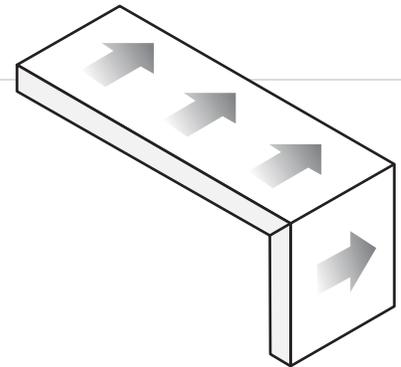
The brushed finish in this range of colors contains random variations including channels, dips, ridges, depressions and indentations that create unique characteristics where no two installations are the same. The colors in the brushed range are only available in 2cm thickness.

It is critical to determine the appropriate layout for the material prior to final cutting and assembly. For certain projects you may need additional material to achieve the design your client wants.

Lighting conditions will also play an important role, so we recommend you clearly understand the lighting conditions at work on your project prior to fabrication.

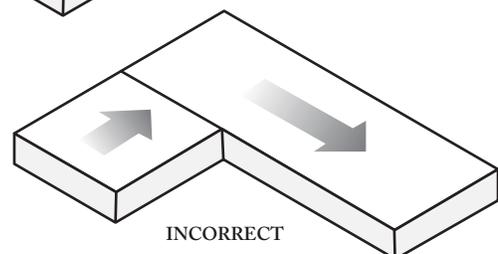
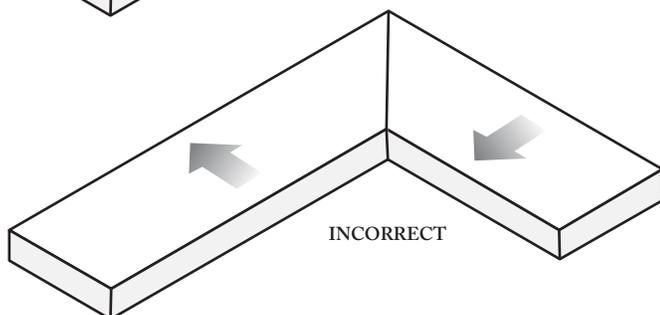
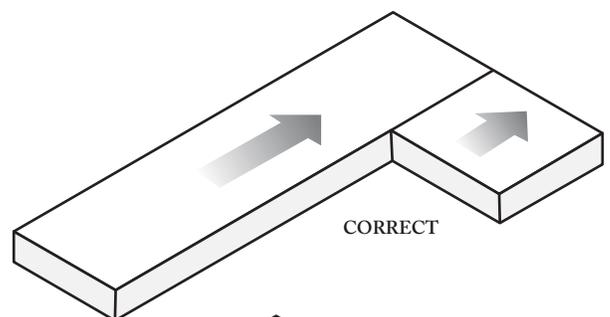
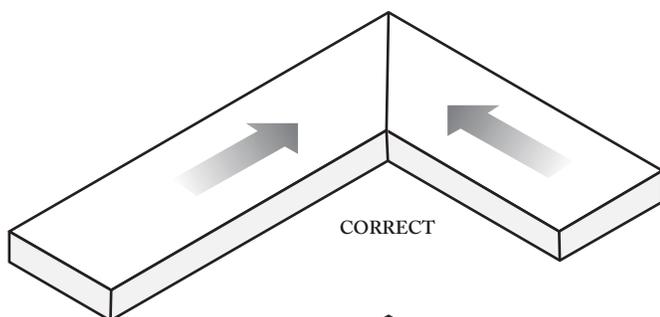
### Edge Details

It is strongly advised that any drop edges only use a 45° v-groove. A typical stacked edge build up will result in the absence of brushed aesthetic on the edge, creating a visible seam line.



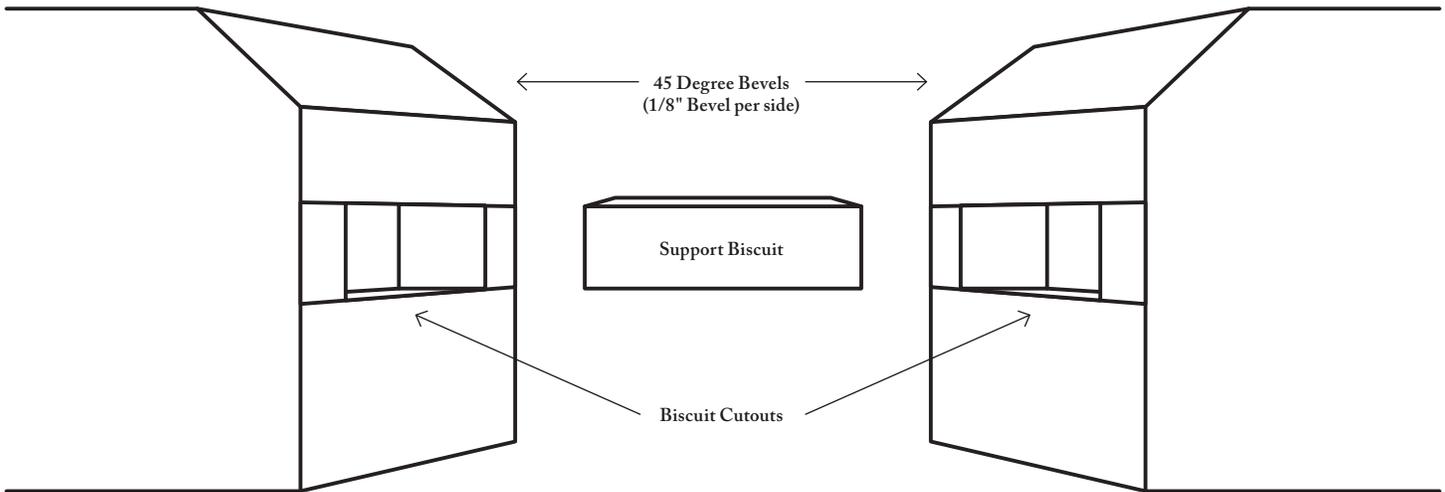
### Deck Seaming

All deck seams should be joined with the surface pattern facing the same direction. Failure to follow this recommendation may result in a seam that may prove objectionable to the end user.

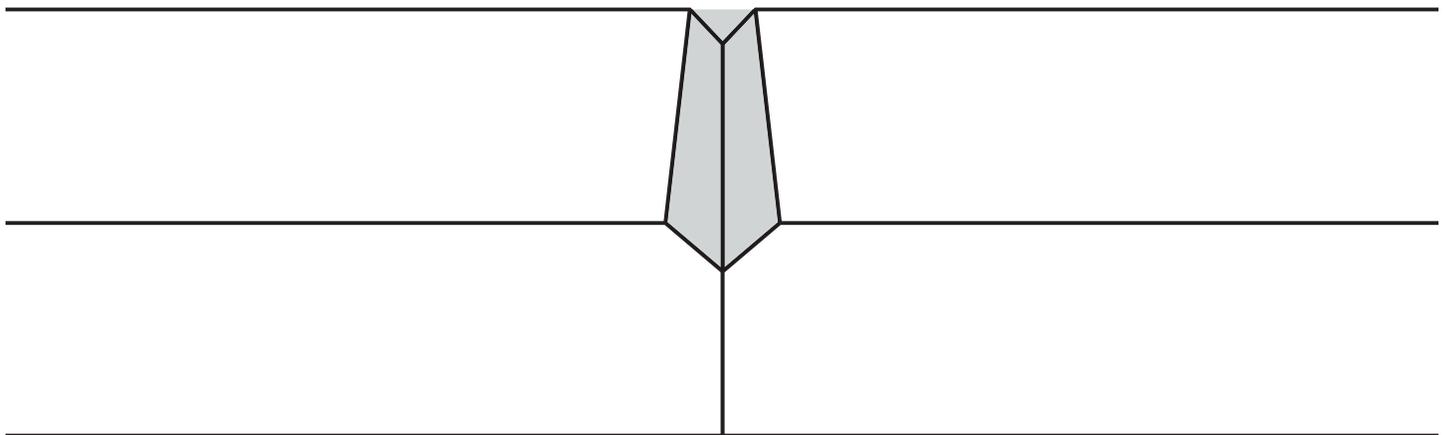


## Deck Seaming (continued)

Below is the recommended deck seaming method for the brushed series of colors. Only an open or beveled seam is recommended.



Apply color-match adhesive throughout the groove seam. Whenever possible, locate the seam away from high-traffic areas.



## Special Considerations

Due to the unique nature of our brushed finishes they will require more daily maintenance than our polished finishes. Things such as metal marks, finger prints and other signs of daily living may be more apparent particularly on darker colors. These signs of daily living can be removed by using non abrasive cleaners such as Soft Scrub® Gel with Bleach or Comet® Soft Cleanser Scratch Free Cream and then rinse the area thoroughly and wipe dry. Do not use any cleaners that have a pH level higher than 8 as these may etch or damage the surface.

Our Vadara warranty applies to failures caused by material defects and does not apply to the types of temporary marks described above or failure to perform the required maintenance on these products. A complete copy of the Vadara warranty is available online at [www.vadarasurfaces.com](http://www.vadarasurfaces.com)

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